

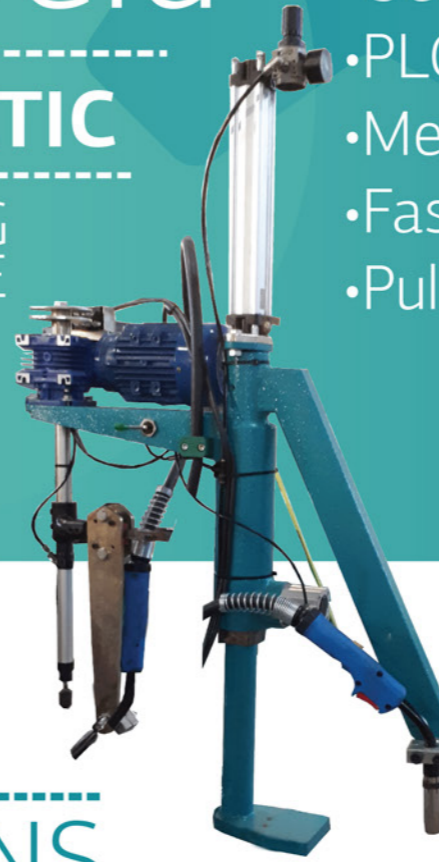
EasyWeld

AUTOMATIC

WELDING
MACHINE

FEATURES

- Circumferential welding.
- Port welding.
- Occilator for circumferential welding.
- PLC controlled.
- Memorised parameters.
- Fast positioning by hand.
- Pulse function on welding machine.

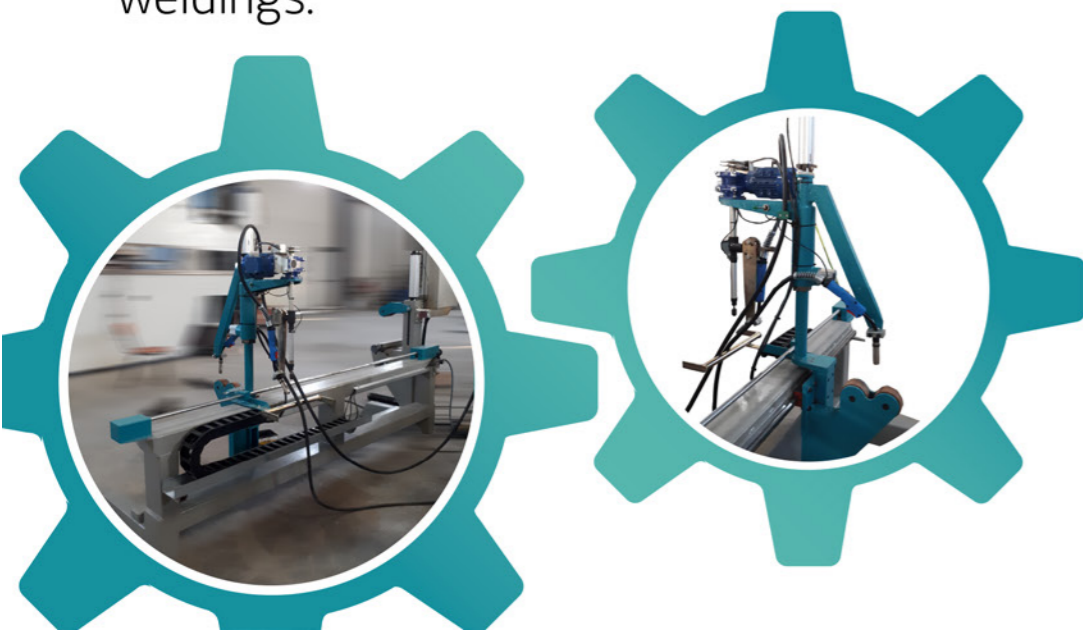


MODEL DESCRIPTION

EasyWeld is a totally new machine. Specially designed for low to medium production of hydraulic cylinders. The basic concept is to weld different sizes of cylinders without needing any adjustment. EasyWeld, thanks to pulse function of the Cebora Evo Speed Star machine, gives clean, spatter free weldings.

SPECIFICATIONS

Welding diameter	Up to 300 mm
Port welding diameter	Up to 40mm
Min cylinder length	300 mm
Max cylinder length	6000 mm
Welding current	Up to 350A
Torch type	Binzle aircooled
Welding speed	Adjustable
Overall machine dimensions	3500mm X 1000mm
Machine weight	Approximately 1000 kg (without welding machine)
Voltage	220 V
Power	1000 W (without welding machine)



OPERATOR'S CONSOLE

Simple PLC control which can memorize settings for each job. Contains settings for speed, start delay, end delay etc.



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